Cloud Point Analysis and Big Data as a Potential Alternative to SEC-data?

(How) can we compare SEC data?

SCM-11



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SEC at BASF

- Currently ~20 SEC systems running in parallel
- 13 Lab technicians
- Divided over 2 floors
- Several hundreds (>250) of internal clients with all different chemistries
- People work on different project and changes frequently
- Hard to keep the entire overview......

... especially if:

- Samples are only sent once per 3 months (low frequent)
- Samples are not always measured by the same person in the lab (due to holidays, etc.).
- Same (similar) samples sent by different people (from the same client)

Where to run what?

- In theory, it is the chemistry (monomer composition) that (should) decide, where to measure what chemistry due to many years of experience with columns and solvents...
- In daily practice, each client have a different understanding of chemistry:
- ✔ 35 mol% sulfoniertes sPPSU
- 🗹 35% Polymer, 65% Mineral oil (Torilis 2500
- ☑ 35% polymer, 65% solvent
- ✔ 36% Gelatine 100bloom_10%BHT_ 5%lsos\ ✔ 36% sPPSU-K
- 🗹 38 2-OA 12,2 nBA 13,2 S 0,6 UMA 3,5 MAS
- 🗹 39 MMA, 60 nBA, 1 Acrylsäure
- 39,3%nBA, 58,7%MMA, 0,73%AMPS, 0,225
- 39,9% Butadien, 1,74% Acrylsäure, 56,23%
-🗹 3pphm AS, 0,82pphm AM, 22,41pphm MM

... especially if:

- Very complex mixtures
- Different notations for compositions
- Internal clients very hard to change their habits ("due to historical reasons, we cannot change it")
- No unique names used (AA=acrylic acid or acrylamide)

So what, why bother?

- Clients sent samples in general for data comparison with data from the past.
- No good comparable data => no happy client => remeasure, waste
 of time

WATER

PFG

SUPREM/

GPC/SEC

GRAN

Stationary Phase Polarity ->

SDV

What do you need?

- Some kind of indicator that tells me, similar chemistry runs well in e.g. THF on this column type.
- This indicator should be simple to be determined.

POLARITY

Before we continue, let's first check what SEC can compare well...

How well can we compare SEC data?

Works well

- Determination of relative molar mass
- Only samples measured under identical chromatographic conditions can be compared
- Same chemistry within a SEC run
- Routine like data processing, like standard samples, with identical integration limits

Always the same chemistry on the same • columns

Is not so easy

- Determination of absolute molar masses (requires special detectors)
- Different chromatographic conditions leads to wrong interpretations column
- Individual measurements with large SEC column
- Non routine samples always need special attention where integration limits are set and might depend on the order in which they are measured
 - Measuring samples with different chemistry within a single yun.



 Solution: LC without column by re-using the SEC solutions => determination of cloud points





Only a linear gradient makes sense....

Data processing





	130°	105°	90°	75°	50°
#1	88.35	88.18	88.35	88.18	87.66
#2	88.34	88.14	88.14	87.78	87.64
#3	88.38	88.16	88.16	87.82	87.67
# 4	88.34	88.52	88.52	88.34	87.47
# 5	88.35	87.83	87.83	87.67	87.67
(%THF)	88.35	88.17	88.20	87.96	87.62
s (% THF)	0.02	0.24	0.26	0.29	0.09







Plotting the non-solvent compositions shows a linear trend?

SEC and big-small data 100.0 90.0 80.0 Poloxamer 70.0 Poloxamer Basoflux 60.0 Heptane (%) Dibenzylamin Unpolar PMA 50.0 Acrylatmischung 2 40.0 Acrylatmischung 2 Butadien-Sytrol 30.0 Ultrason 20.0 0 10.0 0.0 0.0 40.0 50.0 70.0 10.0 20.0 30.0 60.0 90.0 100.0 80.0 Water (%) Polar

Internal

Conclusion:

- Plotting polar vs non-polar gives a very clear indication of the "kind" of polymer we are dealing with.
- Reproducibility is very good.
- This could be a very powerful tool for clustering SEC data which need to be seen in time (current dataset is way too small).

Outlook

- Device should be "attached" to an auto sampler.
- Light scattering detector currently, has a too large cell volume.
- Device should be minimized in terms of flows (<< 1mL/min)



Thanks for listening!!!

There is no break like a coffee break ③

SIZE

matters

Questions: please, try me at: Bastiaan.staal@basf.com